

ASSEMBLY INSTRUCTIONS FOR 1 PIECE CABINET

Tools needed:

- 1) portable power drill with #2 Phillips bit and #2 Square bit
- 2) Socket set
- 3) Crescent wrench
- 4) Phillips screwdriver
- 5) Full size level (24")
- 6) Torpedo level (9")
- 7) Soft blankets

The following instructions should assist you in assembling your new game. Please keep in mind that the game is large and somewhat heavy (about 250 lbs. with playing top), so please have some helpers available to assist you.

- 1) Determine your final table location and which direction you will be playing. In other words, you play from one end of the table, and the golf course field is at the other end. Layout all of the parts and pieces in or near that location. Please protect the parts and pieces and your surfaces with blankets during this assembly process. The cabinet should be upside down at the start.

Your delivery should include the following items

- Shuffle Game Playing Top
- One Piece Cabinet
- Leg Assembly "A-B"
- Leg Assembly "C-D"
- Leg Assembly "E-F"
- "C" Shaped Drawer Support
- Drawer
- Two metal dry erase board support rails
- Dry Erase board
- Box of accessories for game play
 - Markers
 - Erasers
 - Scorecards
 - Pencils
 - Speed dust
 - Silicone spray

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○ Bags of Hardware

Optional

Leg Assembly	Drawer Support	Dry Erase Support	Playing Top Secure	Dry Erase Hang
6 - 3/8"x6" Bolts	4 - 1/4" x 2" Bolts	4 - Small Screws	4 - 1 1/2" Screws	2 - Small Screws
12 - 3/8" Washers	12 - 1/4" Washers		4 - Washers	2 - Hangers
6 - 3/8" Nuts				
6 - 3/8" Lock Washers				

- 2) With the cabinet lying upside down it's time to start putting the leg assemblies on. Start by inserting Leg assembly "A-B" (The markings are on top of the leg, the opposite end of the metal foot support) into the openings on the cabinet. The markings on the cabinet are inside the openings. It's important to make sure the legs are oriented correctly. Using a 3/8"x6" bolt with a washer on head end and a washer, 3/8" lock washer and a 3/8" nut on the other end, secure both legs finger tight to start. Tighten the bolts with a wrench and socket only till snug. Repeat this process for Leg Assembly "C-D and "E-F".



- 3) Install the feet into all 6 legs. Screw them in approximately half way. This gives you some play in each direction when it comes time to level the table.



- 4) Next you need to install the dry erase supports. These are two aluminum channels that are designed so the dry erase board can slide into and out of either side. The two channels have screw holes marked 1 through 4. There are two wood supports on the cabinet with corresponding numbers next to the screw holes. The channels are mounted with the smaller screw holes facing the wood. The larger holes allow you to insert a screw and use a screwdriver to install the screws.



Be careful not to overtighten the screws.

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- 5) The drawer assembly is designed to be mounted on either side of the table. You need to determine which side you want it to face before proceeding. It gets mounted into the end of the cabinet opposite where you mounted the dry erase board supports. Make sure you orient it correctly as the cabinet is sitting upside down. Now take the "C" shaped assembly. The angled ends go towards the outside of the table and the drawer slides hang down from the table. Align the supports with the proper bolt openings and install two $\frac{1}{4}$ " x 2" bolts (with two washers on the bolt head side and one washer on the nut side) in each side and tighten them. **DO NOT TRY TO INSTALL THE DRAWER AT THIS TIME.**



- 6) Now, again with help, very carefully, flip over the cabinet. Try not to lift the cabinet by its top trim. And try not to bang the legs on the floor as you are rotating the cabinet.
- 7) Move your table into its final playing location now, as after the next steps it gets substantially heavier.
- 8) Place the drawer in place, slide the Dry Erase board into position, and store all of the accessories in the drawer.



- 9) The bubble wrap should still be on the top trim, if not, please cover the trim with blankets to prevent damage from installing the playing top. Make sure you have the playing top oriented in the direction you originally laid out, and carefully place it in the cabinet.

Use caution when moving the playing top in place as it is easy to damage the cabinet and/or the top. And, be careful of your fingers when you are setting it down in the cabinet.

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- 10) Now position the playing top inside the cabinet. The spacing blocks you saved from a previous step. Place the two side blocks on the same side of the cabinet, and the end block on either end. Now slide the top tight against all three blocks and then carefully remove all three blocks



- 11) *This next step is optional:* You will need to crawl under the table to screw the playing top in place. You will find four holes marked with a black marker and the word “SCREW” next to it. Using a 1½” screw with a washer, you will need a helper to hold the playing top in place and also hold it down while you screw it in place from below. **Only screw it in snug, do not overtighten.**



- 12) This next step is very critical to the playability of the game, and it also requires at least one helper. It's time to level the table. You'll first level the table in the long direction. Place a level on the playing top facing end to end in between the first leg assembly and the second leg assembly. Check for level. If needed, have a friend lift up on the table while you turn the leveling feet up or down, as needed. Once you're satisfied with that portion, move the level between the center leg support and the far leg support and repeat the process.



- 13) Next, you'll level the side to side. Place a torpedo level side to side above the first leg assembly. With your helper lifting that end of the table try to move both adjustable feet the same amount in opposite directions to bring the table into level. If done correctly the levelness in the long direction will not be affected. Now move the level to be directly above the center leg assembly and repeat the process. Next move on to the farthest leg assembly and repeat the process. Lastly, go back and check each of the five locations to make sure the table is level. If you have difficulty getting all five locations level at the same time, the



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three side to side levels are the most important. Try to make sure they are level even if the end to end is not.

- 14) *This next step is optional:* The dry erase scoreboard came with two hooks to allow it to be hung on the wall. If you would like to do that, please attach the hooks with the provided screws onto the back of the dry erase board
- 15) **BEFORE** sliding a puck on the surface, apply a liberal amount of silicone spray being careful to not get the spray on other parts such as the grass or cabinet. You can use a piece of scrap cardboard to protect these areas from overspray. Buff/Rub it in with the included microfiber cloth. Then, sprinkle the entire playing surface with a light even coat of speed dust.
- 16) Now the fun part. *Slide Pucks, Enjoy Life.*